

1.

2.

3.

		Qnet. ar	(Vdaf)	St. d	Na ₂ O	M	DT
50mm		5000kcal kg	18% 40%	2.5 %	2.0 %	8%	1350
		4700kcal kg	15% 42%	4.0 %	2.0 %	—	—

1.

3

3000

0.02 / .

2

2024 9 14 10

< 1

10

1

2

15

8

3000

2

15

8

5000

20 /

8000

0.02 / .

3.

13 %

4.

10

2304343109122102320

5.

3

6.

10

7.

10

8.

90% 110%

1000

1000

90%

110%

0.002 / .

0.002 / .

9.

0.02 / .

10.

2024 9

Qnet. ar 5000 St. d	1. 5000 Qnet. ar 4700 Kcal / 100 0.002 /	1. 2.5% St. d 3.0% St. d 1 0.1	
2.5% 18% Vdaf 40% Na ₂ O	2. Qnet. ar <4700 Kcal / 100 0.005 /	2. 3.0% St. d 3.5% St. d 2 0.1	
2.0% 0. xxx /	40% < Vdaf 42% Vdaf 0.005 / 1 Vdaf	3. St. d > 3.5% St. d 0.1	5
	42% 0.005 /	1. 2.0% Na ₂ O 3.5% 0.1	5
	8000 < 12000 8000 / 0.02	2. 3.5% Na ₂ O 4.5% 0.1	10
	>12000 0.03 /	3. Na ₂ O > 4.5% 0.1	20 0.1
			90-110% 80% <90% -0.002 / 70% <80% -0.004 / 60% <70% -0.006 / 50% <60% -0.008 / 40% <50% -0.010 /